



# **NASTRO-SB**<sup>™</sup> - L5 - L6 - L8



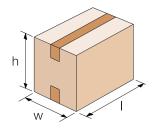
Nastro-SB™ - L is a range of semi-automatic heavy duty case sealing machines engineered by SIAT specifically for small, medium, large and king fixed box sizes with logic on board. Nastro-SB™ is the ideal case sealing machine for a variety of industries like food & beverage, chemical, clothes and wine.

## **SPECIFICATIONS**

Production Capacity: 1800 boxes/hour

Case type: RSC - FEFCO 0201

Max case weight: 32 kg



Box size		Medium	Large	Very Large
Box Dimensions S Version (mm)	Lenght (L)	150 - ∞	150 - ∞	150 - ∞
	Width (W)	150 - 500	150 - 650	150 - 800
	Height (H)	90 - 500	90 - 650	90 - 800
Box Dimensions L Version (mm)	Lenght (L)	150 - ∞	150 - ∞	150 - ∞
	Width (W)	80 - 500	80 - 650	80 - 800
	Height (H)	50 - 500	50 - 650	50 - 800

## **FEATURES & BENEFITS -**

- » Logic on board patented variable speed to increase machine capacity up 70%
- » Faster than standard case sealers thanks to patented variable speed functions
- » Energy saving device included as standard
- » Smart and safe motors and conveyors stop after a defined time when no cartons are detected
- » Instant access to the machine diagnostic to optimize service and save resources and time with information already available on the machine display
- » loT module with SIAT Optirun platform to monitor machine performance, productivity, working time, and tape consumption, on request
- » 50 mm minimum box height
- » Linear belt conveyor movement
- » End/broken tape alarm device on request



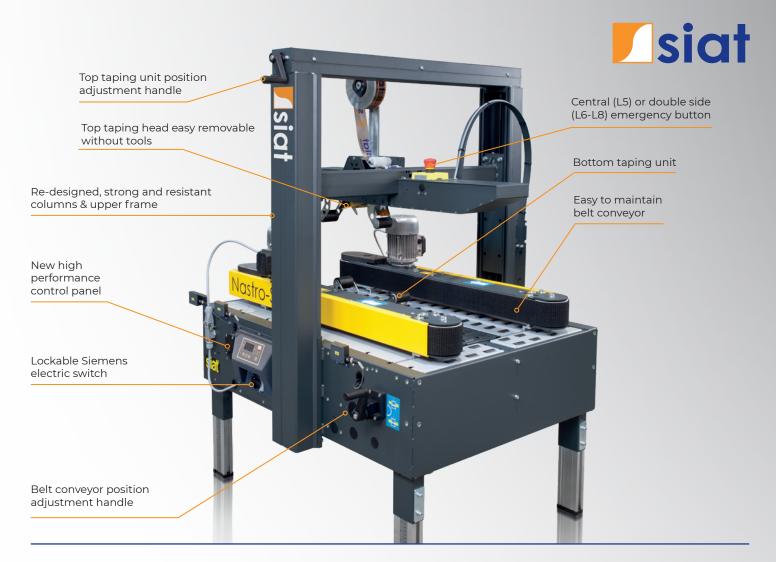
monitor your machines at any time







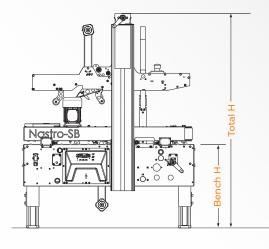


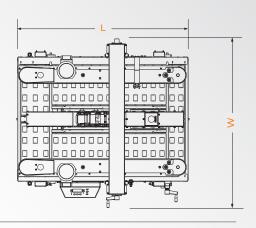


#### **Machine dimensions**

Dimensioni macchina Maschinenabmessungen Dimensions machine Dimensiones de máquina

	Model	Min (mm)	Max (mm)
Total H	L5-S/L5-L	1315	1575
	L6-S/L6-L	1460	1720
	L8	1575	1835
Bench H	ALL	540	800
	L5-S/L5-L	1085	1085
W	L6-S/L6-L	1240	1240
	L8	1390	1390
L	ALL	1100	1100





#### **Standard power supply**

Alimentazione standard Standard-Stromanschluß Alimentation électrique standard Fuente de alimentación estándar

380/415V 50/60Hz 3PH+N+PE				
220/240V 50/60Hz 1PH+N+PE				
Amps	3,4			
Power kW	0,5			

### **Max Production**

Capacità di produzione Produktionskapazität Capacité de production Capacidad de producción



#### **Optional Extras**

Accessori - Zubehör - Accessories - Accessorios

Nastro legs low height (440-700 mm) Nastro legs max height (760-1020 mm)

**GTL - GTR** 

**Higher Legs** 

RC

**AS77** 













100%

MADE in ITALY

SIAT Group is the market leader in the production of machines for the packaging industry. It offers a wide range of machines for taping, wrapping, and strapping applications.

We produce more than 17.000 pieces of equipment per year and have manufacturing them for more than 50 years, proud to be recognized by our customers as the premium brand of machines for secondary packaging.

We offer products for many industries: food & beverage, e-commerce & logistics, packaging, and consumer products, resulting in a strong and durable offer for every need and every environment.

## Our machines are designed to:



## Increase customer productivity

Our machines boast an average life of 25 years, while our customers return from their investment in only 4 to 5 months.



## Lower the cost of ownership

Our machines require easy maintenance and simple installation. They are developed and designed to be user-friendly and for different applications of our customers, thanks to a research and development department that is always ready to respond to every need.



## Reduce environmental impact

We strongly believe in pursuing this goal by following our vision: the future of packaging involves a strong collaboration with our customers to find the most suitable and safe solution. Each machine is designed to minimize consumable use, reduce waste and use less energy.



#### Be connected

Thanks to Optirun, SIAT Group's brand dedicated to IoT solutions, we can calculate consumption whether it is of tape, cardboard, film, strapping used, and monitor all machine parameters to avoid downtimes.

All of our machines process the most common types of

PVC, PP, PET, and PAPER tapes, and we constantly monitor all innovations in consumables, with a focus on new developments in the circular economy, to ensure that our



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machines can process the most sustainable tapes.

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