

# NASTRO-SB™ -R5-R6

Choosing taping with logic



SEMI-AUTOMATIC CASE SEALER

100%  
MADE in ITALY

# NASTRO-SB™ - R5 - R6



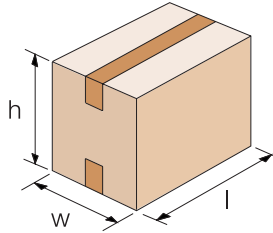
**Nastro-SB™ R5 - R6** is a range of semi-automatic heavy duty case sealing machines designed and **engineered by SIAT specifically for** small, medium, and large **random box sizes**. It is the first range of semi-automatic taping machines **with logic on board**. Nastro-SB™ R5 - R6 is the ideal case sealing machine for a variety of industries like food&beverage, chemical, clothes and e-commerce.

## SPECIFICATIONS

**Production Capacity:** 900 boxes/hour

**Case type:** RSC - FEFCO 0201

**Max case weight:** 32 kg



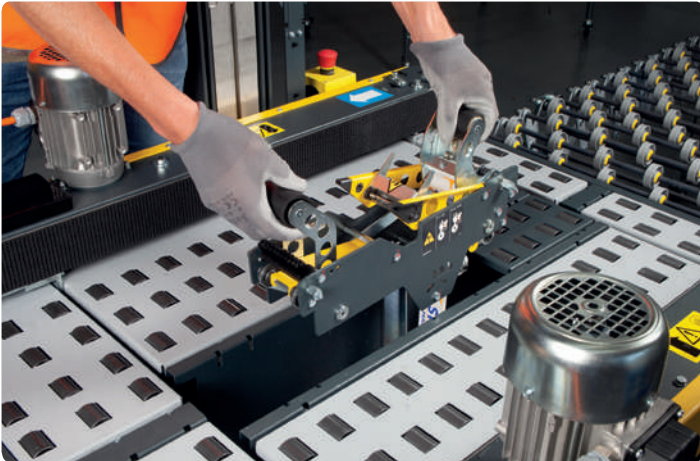
Box size		Medium	Large	Very Large
Box Dimensions S Version (mm)	Length (L)	150 - ∞	150 - ∞	200 - ∞
	Width (W)	150 - 500	150 - 650	150 - 800
	Height (H)	90 - 500	90 - 650	90 - 800
Box Dimensions L Version (mm)	Length (L)	150 - ∞	150 - ∞	150 - ∞
	Width (W)	80 - 500	80 - 650	80 - 800
	Height (H)	50 - 500	50 - 650	50 - 800

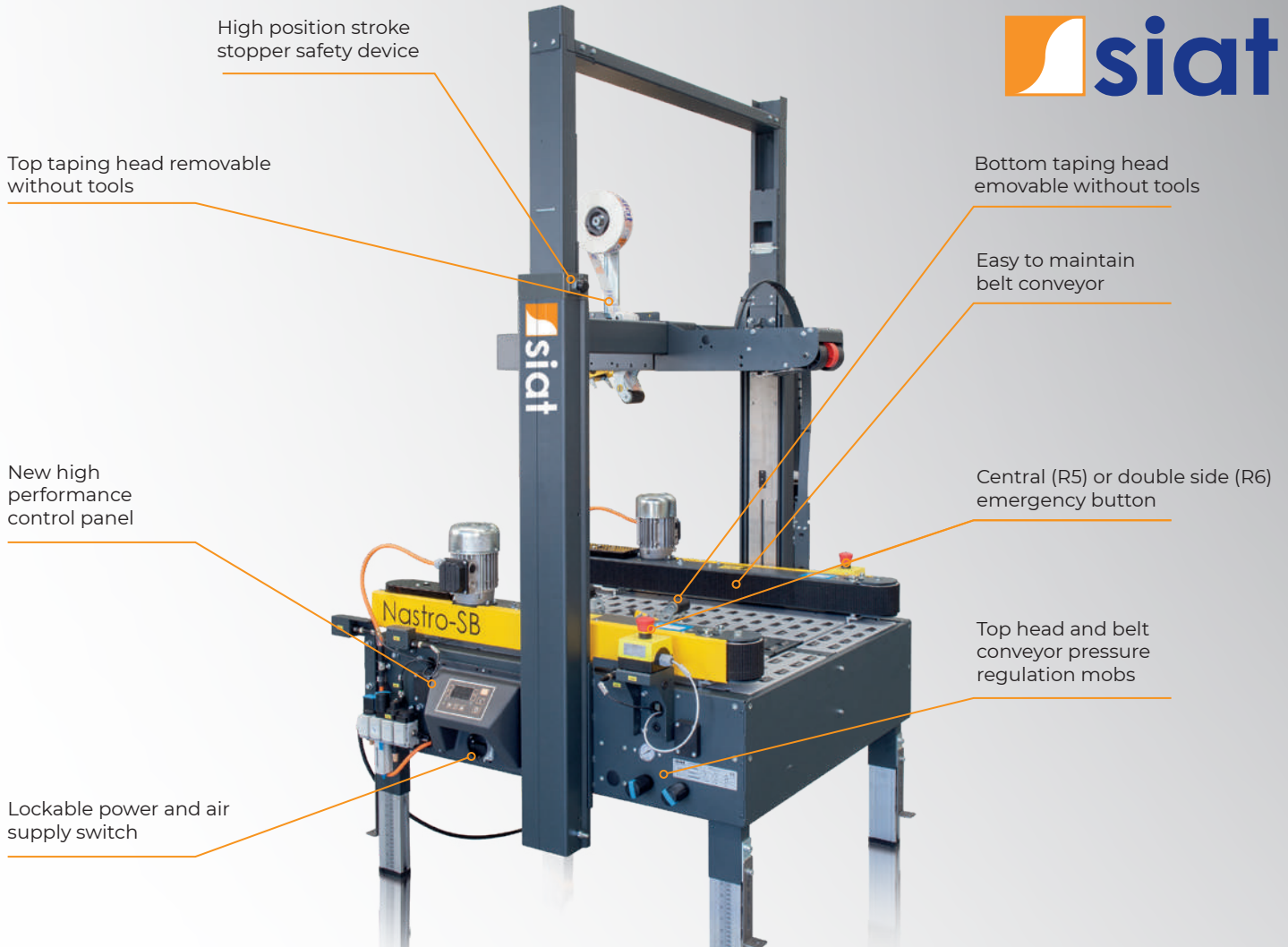
## FEATURES & BENEFITS

- » Fast and flexible - fast processing of a wide range of random boxes, self-adjusting immediately when the box is loaded
- » Logic on board - patented variable speed to increase machine capacity up to 70%
- » Faster than standard case sealers - thanks to patented variable speed functions
- » Energy saving device - included as standard
- » Smart and safe - motors and conveyors stop after a defined time when no cartons are detected
- » Instant access to the machine diagnostic - to optimize service and save resources and time with information already available on the machine display
- » IoT module with SIAT Optirun platform - to monitor machine performance, productivity, working time, and tape consumption, on request
- » 50 mm minimum box height
- » Linear belt conveyor movement
- » End/broken tape alarm device on request



monitor your machines at any time

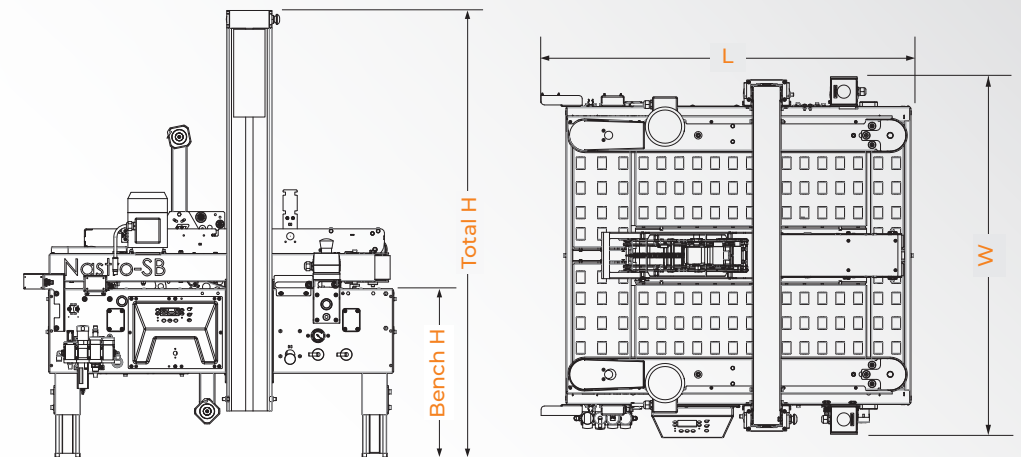




### Machine dimensions

Dimensioni macchina  
 Maschinenabmessungen  
 Dimensions machine  
 Dimensiones de máquina

	Model	Min (mm)	Max (mm)
Total H	R5	1350	1610
	R6	1515	1775
Bench H	ALL	540	800
W	R5	990	990
	R6	1150	1150
L	ALL	1100	1100



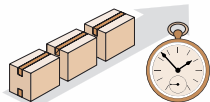
### Standard power supply

Alimentazione standard  
 Standard-Stromanschluß  
 Alimentation électrique standard  
 Fuente de alimentación estándar

380/415V 50/60Hz 3PH+N+PE	
220/240V 50/60Hz 1PH+N+PE	
Amps	3,4
Power kW	0,5

### Max Production

Capacità di produzione  
 Produktionskapazität  
 Capacité de production  
 Capacidad de producción



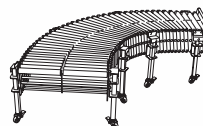
up to 900 Bph

### Optional Extras

Accessori - Zubehör - Accessories - Accessorios

Nastro legs low height (440-700 mm)  
 Nastro legs max height (760-1020 mm)

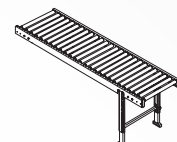
GTL - GTR



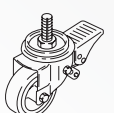
Higher Legs



RG



AS77





SIAT Group is the market leader in the production of machines for the packaging industry. It offers a wide range of machines for taping, wrapping, and strapping applications.

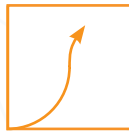
We produce more than 17.000 pieces of equipment per year and have manufacturing them for more than 50 years, proud to be recognized by our customers as the premium brand of machines for secondary packaging.

We offer products for many industries: food & beverage, e-commerce & logistics, packaging, and consumer products, resulting in a strong and durable offer for every need and every environment.

100%  
MADE in ITALY

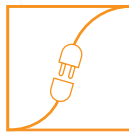


## Our machines are designed to:



### Increase customer productivity

Our machines boast an average life of 25 years, while our customers return from their investment in only 4 to 5 months.



### Lower the cost of ownership

Our machines require easy maintenance and simple installation. They are developed and designed to be user-friendly and for different applications of our customers, thanks to a research and development department that is always ready to respond to every need.



### Reduce environmental impact

We strongly believe in pursuing this goal by following our vision: the future of packaging involves a strong collaboration with our customers to find the most suitable and safe solution. Each machine is designed to minimize consumable use, reduce waste and use less energy.



### Be connected

Thanks to Optirun, SIAT Group's brand dedicated to IoT solutions, we can calculate consumption whether it is of tape, cardboard, film, strapping used, and monitor all machine parameters to avoid downtimes.



International Technical | **Packaging** | Applications

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[www.siat.com](http://www.siat.com)  
[www.shop.siat.com](http://www.shop.siat.com)

All of our machines process the most common types of PVC, PP, PET, and PAPER tapes, and we constantly monitor all innovations in consumables, with a focus on new developments in the circular economy, to ensure that our machines can process the most sustainable tapes.

